

97-04 C5 Corvette Rear Side Marker Install Instructions

Tools needed:

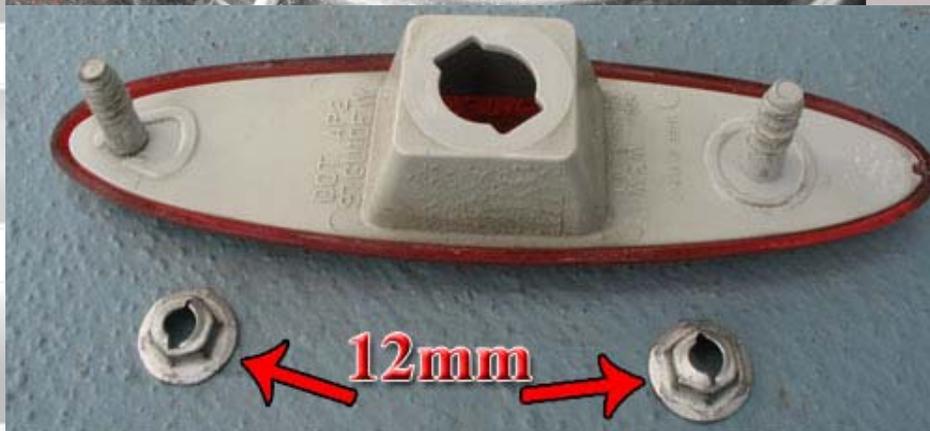
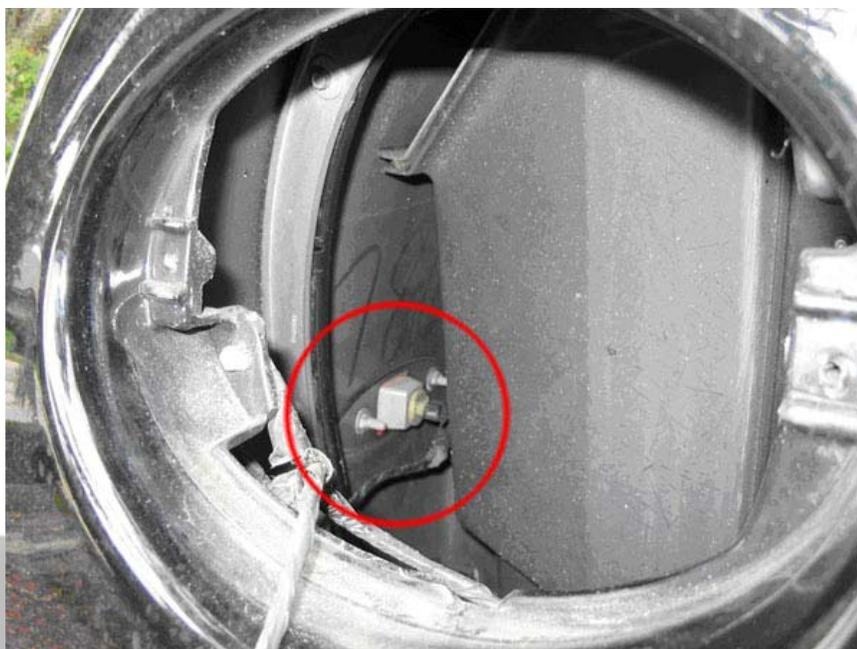
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| <ul style="list-style-type: none">• Ratchet• 12mm socket and open head wrench• Dermal with a drill bit style cutting piece• Cleaning solvent | <ul style="list-style-type: none">• T-15 Torx bit (you may be able to use a small flat head screwdriver if you don't have the Torx bit)• One person to help |
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Kit Contents:

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| <ul style="list-style-type: none">• 2- Side markers• 2- LED's• 2- Clear plastic light housing holders |
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- 1) Remove the outer most tail light for which ever side you will be doing first.
- 2) Look in through the tail light opening and remove the light from the side marker housing. Twist a half of a turn (counter clockwise) then pull out.
- 3) Look in through the tail light opening, locate and remove the two 12mm sliver nuts that are holding the factory side marker in place. They might be hard to reach with the socket so try the open head wrench or try to put a long 12mm socket on it and use your hand to twist it off.

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- 4) Reach in where the tail light hole is and make sure to clean the area that the clear plastic light housing holders will be taped to. This is the inner trunk well wall. (if you were to look though the side maker cutout, it's the area right behind that)
- 5) Take the clear plastic light housing holders from the kit; insert the light housing into the clear ABS holder. The light housing slides into the clear ABS holder from the side with no tape. Install the led into the factory light housing. Turn your parking lights on till you are done with step 6. (if the LED does not turn on take it out and flip it around they only work one way)



- 6) This is where the person helping you joins in. Still have your lights on? Ok, Good. One of you will stand outside of the car looking into the side marker cutout; the other person will stick their hand in through the tail light hole and mock up the position of the led to be centered with the square of the side maker cutout. The led will project its light through this square, so you want to make sure it's centered. Once you feel like it is, take it out, remove the tape from the piece, clean surrounding area well, align it again and press firmly for about 30 seconds.



- 7) Hope your lights are still on. Take your new side marker and mock fit it into the side maker cutout, see where the light is not coming through the tips of the flags? That is the little area you must dermal off if you would like the light to get to those spots. Please use extreme care when cutting these sections out, I would tape the surrounding area off just in case you slip with the cutting bit. GS Creations, LLC is not responsible for any damages that may occur during this install.



- 8) Once you have cleaned all the dust (Use water so you don't scratch the car) away remove backing from tape on the side marker, press firmly against the car for 15 seconds. Now you are done, sit back and be amazed at the new look!



Thank you for your purchase and enjoy!

Greg Sanders

GS Creations, LLC

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(I can get you ANY GM part for way under dealer cost!!! Just email me with what part you need)